

AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

47. (Currently Amended) A method of making a hybrid substrate assembly comprising:

implanting a preferential etching layer within a wafer to thereby form a membrane on a surface of the wafer, the preferential etching layer being located interiorly of at least first and second opposing surfaces of the wafer and the membrane being located between the preferential etching layer and the first surface of the wafer, having a different chemical composition than the preferential etching layer, and being more resistant to etching by a selected etchant than the preferential etching layer;

permanently attaching a substrate-of-choice to the membrane; and

etching the preferential etching layer with [[an]]the selected etchant to separate the membrane from a remainder of the wafer and thereby provide a hybrid substrate assembly that includes the substrate-of-choice permanently attached to the membrane, wherein the wafer is less susceptible to the etchant than the preferential etching layer.

48. (Previously Added) The method of Claim 47, wherein the preferential etching layer is an oxide layer.

49. (Previously Added) The method of Claim 47, wherein the wafer is a semiconductor.

50. (Previously Added) The method of Claim 47, wherein the substrate-of-choice is wafer bonded to the membrane.

51. (Previously Added) The method of Claim 47, wherein the etching step removes at least substantially the preferential etching layer from the substrate-of-choice and the membrane and including the step of:

aligning a crystalline construction of the substrate-of-choice to a crystalline construction of the membrane before the permanently attaching step.

52. (Previously Added) The method of Claim 47, further comprising:  
providing a wetting layer intermediate the substrate-of-choice and the membrane, the wetting layer having an element that is common to the compositions of the wafer and substrate-of-choice.

53. (Currently Amended) The method of Claim 47, further comprising:  
thermally oxidizing the preferential etching layer before the permanently attaching step, wherein a temperature of the oxidizing step is greater than a temperature of the implanting step, [[and]] wherein the temperature of the oxidizing step is at least about 600 C, and wherein the thermal oxidation occurs in a molecular oxygen-containing atmosphere.

54. (Previously Added) The method of Claim 47, wherein the implanting and etching steps respectively comprise an oxygen-implantation step and an acid-etching step.

55. (Previously Added) The method of Claim 47, further comprising:  
providing a wetting layer intermediate the substrate-of-choice and the membrane before the permanently attaching step.

56. (Currently Amended) The method of Claim 47, further comprising:  
heating the membrane in a molecular oxygen-containing atmosphere, wherein a temperature of the heating step is greater than a temperature of the implanting step, wherein the

heating step occurs after the implanting step and before the etching step, and wherein the temperature of the heating step is at least about 600 C.

57. (Previously Added) The method of Claim 47, wherein an etchant is used in the etching step and the wafer is resistant to the etchant while the preferential etching layer is susceptible to the etchant and further comprising:

repeating the implanting step, the permanently attaching step, and the etching step a plurality of times relative to the plurality of substrates-of-choice, to thereby provide a plurality of hybrid substrate assemblies that each include a substrate-of-choice wafer bonded to a membrane.

58. (Previously Added) The method of Claim 47, wherein the wafer is selected from the group consisting essentially of 6H-SiC, 4H-SiC, 3C-SiC, 15R-SiC, and combinations thereof.

59. (Previously Added) The method of Claim 47, wherein the substrate-of-choice is selected from the group consisting essentially of silicon, silicon dioxide, silicon carbide, sapphire, aluminum nitride, diamond,  $\text{Si}_3\text{N}_4$ , and combinations thereof.

60. (Previously Added) The method of Claim 47, wherein the etchant is hydrofluoric acid.

61-65. (Canceled)

66. (New) The method of Claim 47, wherein the wafer is a semiconductor having a first composition, wherein an oxide layer is implanted within said semiconductor wafer to form the semiconductor membrane on the first surface of the semiconductor wafer, wherein the substrate-of-choice has a second composition that is different than said first composition, wherein the substrate-of-choice is wafer bonded to said semiconductor membrane, wherein the

etching step removes at least substantially the oxide layer from the substrate-of-choice and the semiconductor membrane.

67. (New) The method of Claim 66, further comprising:

providing a wetting layer intermediate said substrate-of-choice and said semiconductor membrane, said wetting layer having an element that is common to said first composition and said second composition; and

thermally oxidizing said oxide layer prior to said wafer-bonding step, wherein a temperature of the oxidizing step is greater than a temperature of the implanting step and wherein the temperature of the oxidizing step is at least about 600°C, wherein said step of implanting said oxide layer within said semiconductor wafer and said step of etching said oxide layer respectively comprise an oxygen-implantation step and an acid-etching step.

68. (New) The method of Claim 66, wherein the semiconductor wafer is resistant to the etchant while the oxide layer is susceptible to the etchant and further comprising:

repeating said implanting step, said permanently attaching step, and said etching step a plurality of times relative to a plurality of substrates-of-choice, to thereby provide a plurality of hybrid substrate assemblies that each include a substrate-of-choice wafer bonded to a semiconductor membrane.

69. (New) The method of Claim 66, wherein the wafer is selected from SiC polytypes such as 6H-SiC, 4H-SiC, 3C-SiC and 15R-SiC, the preferential etching layer comprises a SiO<sub>x</sub> layer within said wafer, wherein the SiC polytype wafer is resistant to the etchant in the etching step while the SiO<sub>x</sub> layer is susceptible to the etchant, and further comprising:

thermally oxidizing said SiO<sub>x</sub> layer prior to said etching step, wherein a temperature of the oxidizing step is greater than a temperature of the forming step and the temperature of the oxidizing step is at least about 600°C; and

providing a wetting layer intermediate said substrate-of-choice and said wafer membrane prior to said wafer-bonding step, wherein said wetting layer contains silicon, wherein the etching step removes at least substantially the  $\text{SiO}_x$  layer from the substrate-of-choice and the wafer membrane, wherein said substrate-of-choice is selected from a group including Si,  $\text{SiO}_2$ , polycrystalline SiC, sapphire, polycrystalline AlN, crystalline AlN, diamond and  $\text{Si}_3\text{N}_4$  and wherein an etchant is used in said etching step comprises etching said  $\text{SiO}_x$  layer in hydrofluoric acid.

70. (New) The method of Claim 66 wherein said wafer membrane is one micrometer thick or less.

71. (New) The method of Claim 69, further comprising:  
determining a crystalline structure of said SiC wafer and a crystalline structure of said substrate-of-choice; and  
physically aligning said crystalline structure of said SiC membrane to said crystalline structure of said SiC wafer prior to said wafer-bonding step.